



- NOTES:
- - - - REPRESENTS CUT LINE
 - INSPECT FRAME CONDITION AFTER HSS TEST PRIOR TO BEGINNING WORK TO REPLACE BRACE WITH WIDE FLANGE SECTION
 - CUT AND REMOVED GUSSET PLATES AT COLUMN AND BEAM FACE
 - GRIND WELD MATERIAL FLUSH TO COLUMN AND BEAM FACE
 - CUT ACTUAL GUSSET PLATE DIMENSIONS TO ACCOUNT FOR DEFORMATION OF FRAME FROM HSS TEST

HSS REMOVAL DRAWINGS

SCALE: 1mm = 50mm

TCBF1 – TOMORROW'S CONCENTRIC BRACED FRAME 1	
NEES/SG NCREE BRACED FRAME TEST	
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